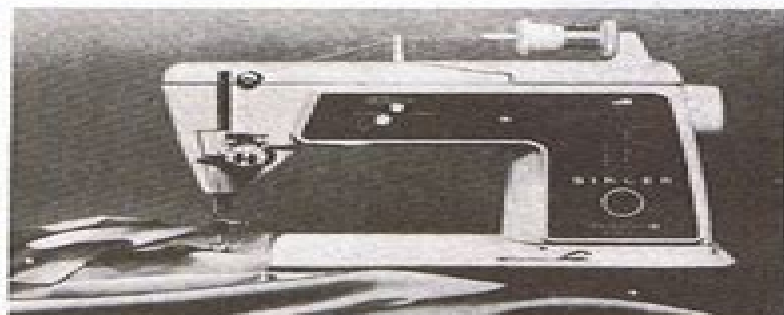


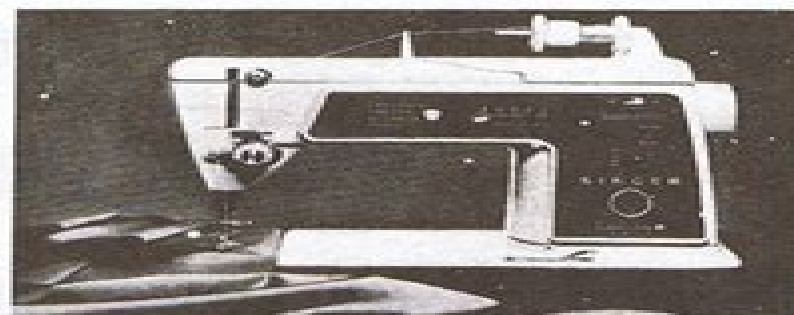
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SERVICE MANUAL

MACHINES OF CLASSES 600E AND 603E



Machine 600E



Machine 603E

The instructions appearing in Service Manual for Machines of Classes 600 and 603 generally apply to Machines of Classes 600E and 603E.

Specific instructions which apply only to Machines of Classes 600E and 603E appear in this supplement.

All information referred to as "Sewing Reel" and "Reel Wind Push-Button" should be referred to as "Bobbin" and "Bobbin Push-Button" respectively.

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