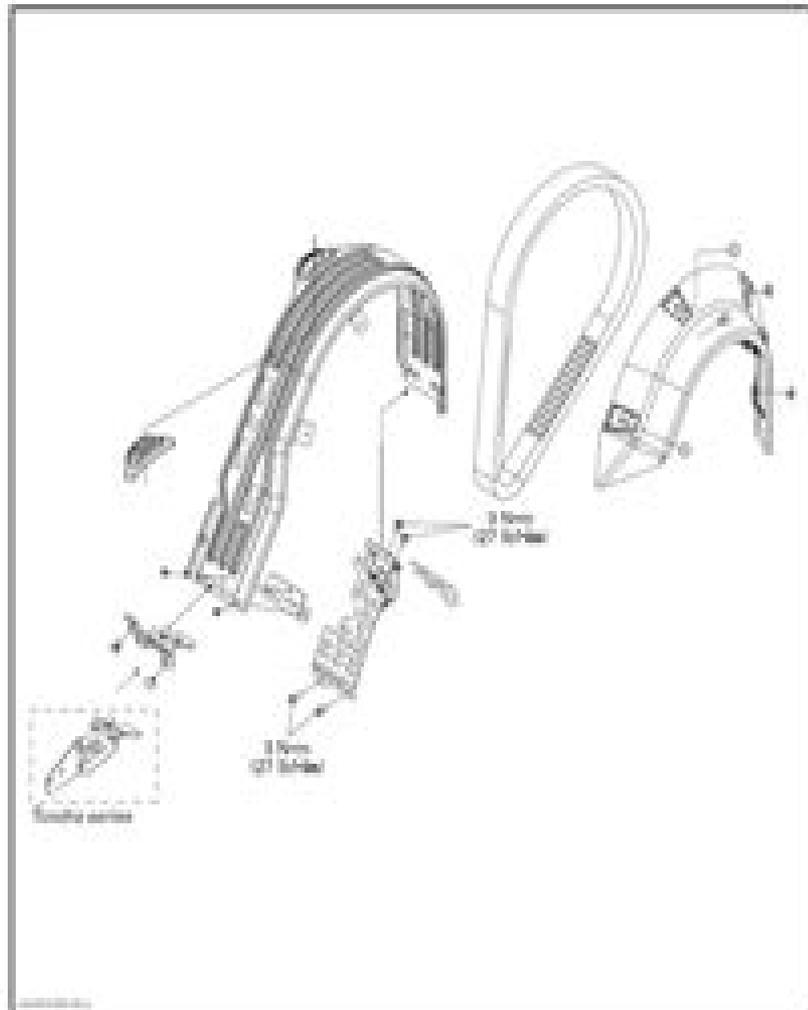


## DRIVE BELT

### SERVICE TOOLS

Description	Part Number	Page
DRIVEN PULLEY OPENING TOOL	529-017 200	227



## GENERAL

### DRIVE BELT APPLICATION

Always use the drive belt specified in the GMP PARTS CATALOG as applicable to vehicle and engine model.

## TROUBLESHOOTING

### VEHICLE CREEPS FORWARD AT IDLE

1. Improper drive belt height (too tight).
  - Refer to DRIVE BELT HEIGHT ADJUSTMENT procedure in this subsection.

### ENGINE STALLS WHEN ENGAGING P/R

1. Improper drive belt height (too tight).
  - Refer to DRIVE BELT HEIGHT ADJUSTMENT procedure in this subsection.

## PROCEDURES

### DRIVE BELT GUARD

**NOTE:** The drive belt guard is purposely made slightly oversize to maintain tension on its pins and retainers preventing undue noise and vibration.

#### Drive Belt Guard Removal

1. Open the LH side panel.
2. Remove retaining pin.



1. Retaining pin

Lift rear portion of guard then release from front tabs by pivoting the guard outwardly.

#### Drive Belt Guard Installation

Place the front LH slot of the guard over the longest tab.

Place the guard inward to engage the shortest tab in the RH slot.



1. Retaining pin

Position the guard over the retaining pin.

**NOTE:** It may be necessary to slightly lift the console to make room.



1. Retaining pin

Position rear portion of the drive belt guard over the retainers and secure it using the retaining pin.



1. Retaining pin

# Ski Doo Rev Manual

**U. S. Sailing Association**



## **Ski Doo Rev Manual:**

*Switchgear Manual* Hennig Gremmel, 2001      *Stiff: The Curious Lives of Human Cadavers* Mary Roach, 2004-05-17  
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*Moody's Industrial Manual*, 1994 Covering New York American regional stock exchanges international companies

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