



PARTS LIST INSTRUCTIONS



Sioux Valve Face

No. 643

Grinding Machines

Important! Read Carefully
For No. 643 Serial 40,001 up.



No. 643, Illustrated

Prepare Machine For Operation

- 1.—Wipe off the shipping grease, then thoroughly.
- 2.—Remove the thin oil which holds the chuck into sliding bearing.
- 3.—Remove the southeast packing from under the motor.
- 4.—Adjust the motor to a low speed of 1000 revolutions per minute, and run for 10 minutes, the grinding head is automatically lubricated and cooled.
- 5.—Connect the Motor Grinding Oil or Lubricant and start at 1000 rpm.
- 6.—Run the machine a while to warm it up and the heat in the pulley gears and grinding chamber appears.
- 7.—Insert the grinding tool in chuck.

The grinding is for all kinds of valves, gate valves, stem valves and "head" jobs. Machine about 1000 rpm for 10 minutes.

Remove tools and assembly. Run fast and cool. Shut off motor when the valve is ground true. The wheel can be turned for grinding without removing the valve from chuck.

The valve grinding wheel can be removed on the spindle for adjustment purposes.

Keep the chuck clean. It is advisable to place a rubber sheet on table when valve grinding is started. The machine runs at 1000 rpm. It is advisable to keep the valve face clean and dry. Wipe it with a cloth. Be careful on the motor that all the grinding wheel is a free run.

Provision built for fast results. Keep in a fixed line, after 10 minutes is completed.

Many few valves shown are perfectly straight and round, therefore, do not require to test the accuracy of your machine by grinding and then measuring valve, as this method of testing is not practical.

SIoux TOOLS INC.

Sioux 645l Valve Grinder Manual

R Bogdan



Sioux 645l Valve Grinder Manual:

Decoding **Sioux 645l Valve Grinder Manual**: Revealing the Captivating Potential of Verbal Expression

In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Sioux 645l Valve Grinder Manual**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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