

Casing - Die-formed heavy-gauge steel with baked enamel finish

Intake Louvers - Designed to provide uniform air distribution across entire heating element.

Outlet Louvers - Individually adjustable from 30° up to 45° down.

Element - High mass, all steel finned, tubular heating element.

Motor and Fan - Totally enclosed, permanently lubricated, sealed bearing, all-angle motor and fan combination through 20 kW and two-speed permanent capacitor-type motor on 25 through 50 kW units. 60 through 100 kW units single speed only

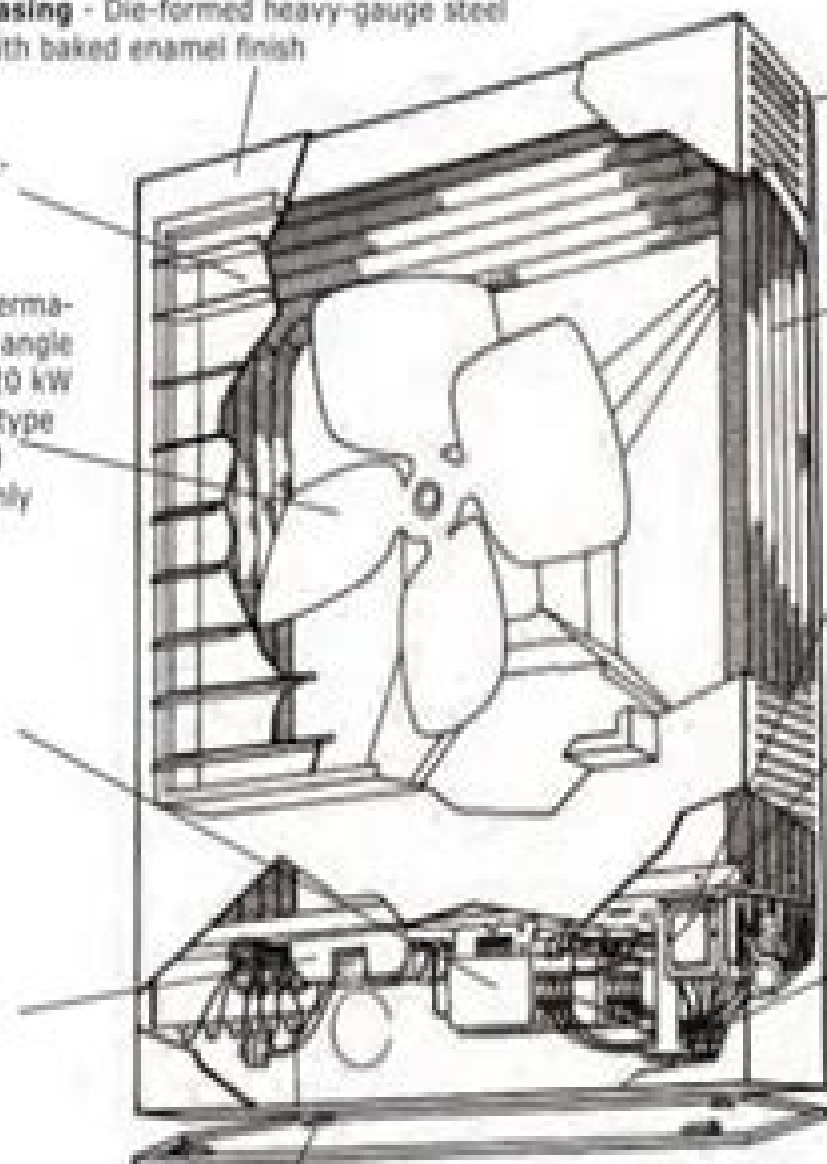
Transformer - 24-volt control circuit for closer temperature control and added safety. Standard on most models, optional on 3.0 and 5 kW 208, 240/208, 277-volt models.

Contactors - All units 25 kW to 50 kW are equipped with two contactors and two element banks for either single or two stage heating operation. 60 kW through 100 kW are equipped with four contactors and four element banks for control up to four stage operation.

Thermal Overloads - Automatic reset thermal cutouts disconnect motor and element in the event normal operating temperatures are exceeded.

Fusing - Element, motor and transformer primary fusing are factory installed and wired where required to NEC. Branch circuit fusing installed where required on 48 amps and up.

Terminal Panel - Single-point terminal board wiring for easy control accessories installation.



Access Panel - Full width access panel secured by quarter-turn fasteners.



Singer Gas Unit Heater Manual

K Morrison



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